

Work Order ID 112651

Wednesday, February 05, 2014 1:51:13 PM

112651

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Item ID: D350-607-611 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: U/R Stop ***NS2***
Item Name: AS350 Long Cargo Tube
Start Date: 2/3/2014 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 2/4/2014 Req'd Qty: 1.00 ***1*** Customer: CCANA01
Reference: RMA RA111608

Approvals: Process Plan: MF Date: 14-2-5 Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D350-607-4	C								

100

0.00

100

QC

Quality Control

Memo

0.00

INSPECT RA 111608 D350-607-611 X 1 B108576

PART TO BE USED FOR ENGINEERING ONLY

Sculler 2/6
Eug. Scott

110

QC21 - Final Inspection - Work Order Release

0.00

110

QC

Quality Control

Memo

0.00

14-02-06

Picklist Print

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Work Order ID: 112651

Parent Item: D350-607-611

Start Date: 2/3/2014

Required Date: 2/4/2014

Parent Item Name: AS350 Long Cargo Tube

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 13.10.09 NEW ISSUE DD VERF:JLM IPP REV:B 13.12.30 D350-607-4 REV.B DD VERF:RQ IPP REV:C 14.02.03 D350-607-4 REV.C DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-607-611 AS350 Long Cargo Tube		Manufactured	No				Each	0.0000		1			

1x 108576
MF
14-25

RA 111608

Received @ Dart Nov 4th, 2013
Inspected @ Dart Dec 16th, 2013

CUSTOMER: CANADIAN HELICOPTERS
CUSTOMER CONTACT: CLAUDE BOULE
SHIPPED FROM: LES CEDRES QC, CANADA

Instructions for RA 111608

- D350-607-611 B108576 returned to dart engineering only — *Scrap*
 - Not for production use!
- D350-607-541 B108260 *11 2650*
 - No kit / hardware returned *Re-work*
 - Only D4030-041 B99673 returned and needs minor touchups around holes where hardware was installed *Re-work*
- D350-607-541 B108259 *11 2649*
 - No kit / hardware returned
 - Only D4030-041 B97698 returned and needs minor touchups around holes where hardware was installed

Would suggest only returning D4030-041 baskets to stock and picking new kits from stock.

Time Estimate = 3 HOURS PER BASKET

Departments Required: FINISHING & STORES

Pictures Attached = NO

QTY INSPECTED =
x1 D350-607-541 B108260 (D4030-041 B99673)
x1 D350-607-541 B108259 (D4030-041 B97698)

**THIS INSTRUCTION SHEET MUST
BE ATTACHED TO THE
RESTOCKING WORK ORDER AT
ALL TIMES!!!!**